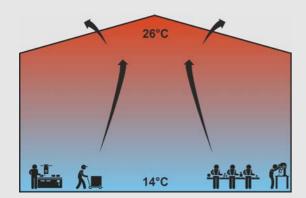
Industrial ceiling fans

Push down the heat from the ceiling and get significant energy savings!



Before



Ceiling hot - floor cold

Warm air rises to the ceiling. To get the requested temperature at the floor, you have to heat again and again, even though the ceiling already has 26°C.

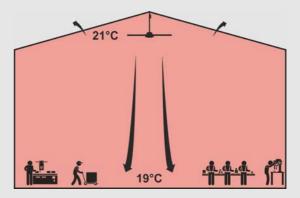
Energy loss

The high temperature at the ceiling causes a corresponding high energy loss at the ceiling (transmission).

Cold remote corners

Often some areas of the room stay cold after a long time heating.

AFTER



Equalized temperature

Our industrial ceiling fans equalize the room temperature by pushing down and mixing the warm air. As the example above: For 5° higher temperature at the floor without additional heating we have 30% lower fuel costs.

Energy savings

If we have an outer temperature of 0°C and a reduced temperature from 31°C to 21°C at the ceiling, the transmission is reduced by 32%.

→ Allwhere steady warm

The complete room is comfortable warm now - fast and equal. The pre-heat time can be reduced.

Industrial ceiling fans for destratification

Quality and reliability

Fans from Fenne KG are developed and produced especially for recirculation of hot air since over 25 years. Find out the outstanding characteristics for the example 03.210 to 03.260):

Posts	Advantages
Facts	Advantages
Solid massive metal design	Wear-free as possible
Continuous operation is possible	Up to 24/7
Individually balanced	Wobble free running and optimized air flow
Safety wire	Highest safety
Overtemperature protection	in any circumstances
Completely assembled (except blades)	No delays/problems on building site
Energy-saving motor with high percentage of copper	Performace max. 10m with low energy consumption
Special blades for a tight cone of air	Recirculation of hot air without wide air draft

Models

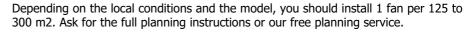




Controller recirculation hot air: Automatic switch allways at the right time: The fans are controlled with two temperatur sensors for the ceiling and the floor. The controller is equipped with an integrated display.

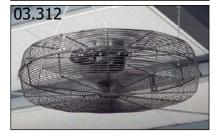
Speed controller: Regulates the speed for ceiling fans. You can control up to 20 fans, same type, with one controller so that the hot air gets to the floor, draughtfree and energy saving.

Installation









Specificatio	ns			
Model	03.210/211/214	03.222/224	03.291	03.312
Color	white/black/white	white	black	black
Voltage	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz
Power	75 W	75 W	260 W	280 W
Max. Current	0,35 A	0,35 A	1,1 A	1,3 A
Speed	300 rpm	300 rpm	1260 rpm	1350 rpm
Air Volume	15.000 m³/h	15.000 m ³ /h	18.000 m³/h	21.300 m ³ /h
Energy efficiency	5W/1000m ³ /h	5W/1000m ³ /h	14,4W/1000m ³ /h	13,1W/1000m³/h
Performance max.	10 m	10 m	16 m	20 m
Sound level at 1m	52 dB(A)	52 dB(A)	65 dB(A)	64 dB(A)
Weight	9,5 kg	9,5 kg	12 kg	17,9 kg
Diameter	142cm	142cm	81cm	83,5cm
Height	69cm/69cm/44cm	69cm/44cm	34cm	25.5 cm
IP protection	-	IP54	-	IP54
Test mark	CE	CE	CE	CE
Subject to alteration.				



Fenne KG

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Technical data						
Product no.	03.291 / 03.293*	03.310	03.312			
Voltage	230 V / 50 Hz	230 V / 50 Hz	230 V / 50 Hz			
Input Power	260 W	250 W	280 W			
Current	1,1 A	1,1 A	1,3 A			
Speed	1.260 rpm	1.350 rpm	1.350 rpm			
Air volume	18.000 m³/h	15.600 m³/h	21.300 m³/h			
Energy efficiency	14,4 W/1000m³/h	16 W/1000m ³ /h	13,1 W/1000m³/h			
Performance max	16 m	14 m	20 m			
Switch on device	3 steps	2 steps	2 steps			
Thermal fuse	included	included	included			
Diameter	81 cm	69 cm	83,5 cm			
Height	34 cm	20 cm	25,5 cm			
Sound level at 1m	65 dB(A)	71 dB(A)	64 dB(A)			
Mounting	ceiling hooks and ch	ains included				
Color	black	black	black			
Packaging	83x83x40cm	76x70x23 cm	88x85x26 cm			
Weight	12 kg	10,2 kg	17,9 kg			
Marks	CE	CE	CE			
IP protection	IP20	IP54	IP54			
* Bulk packed for export	* Bulk packed for export Subject to alterations					

Fans from Fenne for the industrial recirculation of warm air and other applications:

Constructed for optimum performance, reliability, efficiency, sound level and safety.



The flexible chain suspension and the

smooth running enables the operation in every desired position.



Guard and chains provide a perfect safety even for ball sports or an unexpected contact of a folklift.

The fans are widely used in several industrial applications like drying, cooling, temperature equalization and fresh breeze at the workplace.

Perfect for double use: Recirculation of warm air in winter (destratification) and fresh breeze in summer

Accessories

5-step speed regulator 2.2A till 7.5A for wall mount. You can control up to 6 fans with one regulator.

Controller recirculation warm air: The fans are controlled with two temperature sensors for the ceiling and the floor.

Interval switch for easy adjust automatic on/off (time) interval.



Fenne KG

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Technical data		
	03.210	03.222
Voltage	230 V / 50 Hz	
Input Power	75 W	
Current	0,35 A	
Speed	300 rpm	
Air volume	15.000 m³/h	
Energy efficiency	5 W/1000 m ³ /h	
Performance max	10 m	
Thermal fuse	included	
Diameter	142 cm	
Height	69 cm	
Sound level at 1 m	52 dB(A)	
Mounting	vertical, decoupled	
	additional safety wire	
Color	white	
Packaging	Single carton - free of s	tyrofoam
	690x255x235 mm	
Weight	9,5 kg	
Marks	CE	
IP protection	IP20	IP54
Subject to alterations		

Industrial ceiling fans from FENNE are particularly constructed and manufactured regarding performance, material loading and safety for the continuous operaion industrial use, since 1985.



The additional safety wire, triple motor shaft bolts and overtemperature protection are examples of our strict safety requirements.

The high content of copper results in an energy saving performance motor. Selected components are good for reliable destratification up to 10m hall height.

The fans are completely assembled (except blades), which means: No delays and no safety risks on building site.

Model line

03.210	Color white, height 69 cm
03.211	Color black
03.214	Height 44 cm
03.215	Blades curved
03.222-25	IP54 - dust and splash water
	protection (TÜV Hanover)
03.260	Mounting: Clamp for 2" tube

Accessories

Stepless and 5-step speed regulator for synchronous regulation up to 4, 8, 12 or 24 fans.

Controller recirculation warm air: The fans are controlled with two temperature sensors for the ceiling and the floor.

Interval switch for easy adjust automatic on/off (time) interval.



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Controller recirculation hot air for destratification fans



Controller recirculation hot air 03.431

The device records the temperature difference between the floor and the ceiling with two temperature sensors and compares this with user given values.

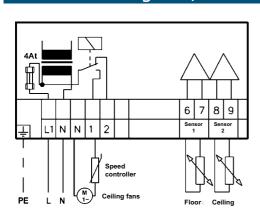
If the temperature difference between floor and the ceiling goes higher than the user value, the relay switches the ceiling fans on. There is second user value which handles the switch off point. The relay switching contact can handle for example up to 10 fans 03.210 (extendable with a contactor).

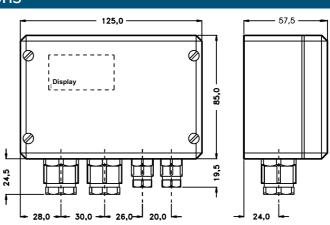
The current temperatures of the ceiling and the floor are constantly shown in an alternating display.

The two sensors are checked and monitored via display for convenient installation and performance check.

Technical data		
Product no.	03.431	
Permissible ambient temperature	0° C to +45° C	
Switch off temperature difference	liniar 1 K bis 10 K	
Switching distance	liniar 1 K bis 10 K	
Temperature measurement range	-20° C to +120° C	
Operating voltage	230 V / 50 Hz	
Contact	1 changer, relay contact, not potential-free	
Max. permissible current	4 A motor power, 230 V / 50 Hz	
Operating life as VDE 0631	min. 2 x 10 ⁵ switching operations	
Housing Fastening	Surface mounted	
Material	Plastic	
IP protection	IP 54 according to DIN 40050	
Protection class	Protection class II as VDE 0700 (protective insulation)	
Weight	app. 380 g	
Sensor Type	KTY 10-5, semiconductor sensor +- 1 %	
Design	Plastic housing IP 54, without cable	
Cable connection	2-conductor cable 0,5 mm ² till 30 m; 0,75 mm ² till 45 m	
Subject to alteration		

Connection diagram / dimensions





Industrial ceiling fans for destratification







Character

You can equalize the room temperature in high halls and rooms with the help of our ceiling fans by pushing down the hot air you provide. Air stratification with temperature differences with 10 and more degrees will be entirely eliminated and you can reduce the fuel costs up to 30%.

Furthermore, this works against the heat loss at the ceiling (transmission). The low temperature difference between the inside temperature at the ceiling and the outer temperature has a direct proportional impact on the transmission. E.g.: If you have an outer temperature of 0°C and a reduced temperature from 34°C to 22°C at the ceiling, the transmission is reduced by 35%.

A third advantage of the recirculation is the fast and equal heating of the complete room. Previous cold sections are distributed immediately with warm air. The staff appreciates the constant and comfortable temperature in the complete room. If the hall is used temporarily, the pre-heat time can be reduced strongly (or stretch the night reduction), this produces further economies.

Other advantages are the prevention of mould and rust as well as having a dry floor.

Please note the following advices to ensure an optimal operation:

Choice of type

For recirculation of hot air - hall height up to 10m

use our open industrial ceiling fans 03.210 to 03.224



- 03.210 Industrial-Ceiling-Fan, white
- 03.211 Industrial-Ceiling-Fan, black

In case of barriers concerning the height (e.g. overhead crane runway):

• 03.214 - height 44cm

Heights under 44cm and over 69cm on demand.

Hanging the fans 03.210-03.260 with a chain is technical not possible and not permitted!

The following fans with IP protection IP54 are special splash-water proof and dust proof (certificated by the German Technical Control Board TÜV). IPx4 = splash-water proof, IP5x = dust proof



- 03.222 protection IP54, height 69 cm
- 03.224 protection IP54, height 44 cm

Industrial ceiling fans for destratification

For recirculation of hot air - hall height higher than 10m



• **03.310** – Ceiling Fan with safety guard, IP protection IP54, up to 14m hall height, completely assembled



- 03.291 Ceiling Fan with safety guard, up to 16m hall height, completely assembled
- 03.293 as 03.291, flat packed for export



• 03.312 – Ceiling Fan with safety guard, IP protection IP54, up to 20m hall height, completely assembled

Number of ceiling fans



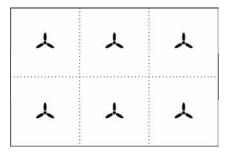
Depending on the circumstances, you should install one fan for 125 m^2 to 250 m^2 for the destratification.

To determine the exact number of fans, use our planning tool which you can find on our german website: https://fenne-kg.de/auslegung/

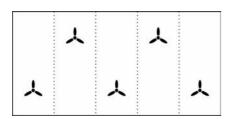
Enter ground space (Grundfläche) and hall height (Hallenhöhe) and you'll get a recommendation.

Industrial ceiling fans for destratification

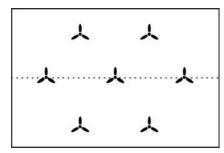
Position of the ceiling fans



The fans are distributed equally on the surface. Ideally divide the room into rectangles, as equally sized as possible, for the number of fans to be installed. In the middle of each zone you can place one fan.



If it is not possible to create equilateral rectangles, you can take another shape, as e.g. in image 6 and 7.



Important: You should always install some ceiling fans at the highest position of the room, to be sure no hot air remains under the ceiling (Img. 7).

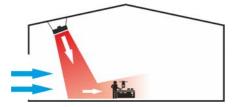
If it is not possible to install the fans above working places or shelves, it is possible to have an unequal distribution. If the differences are not that large, this will not cause problems. We will gladly consult and advice you.

Installation not directly above permanent workplaces



The narrow airflow only hits a smaller area under which there is no permanent workplace. On the ground, the warm air flows indirectly and circularly into the target areas.

Workplaces near the hall gates

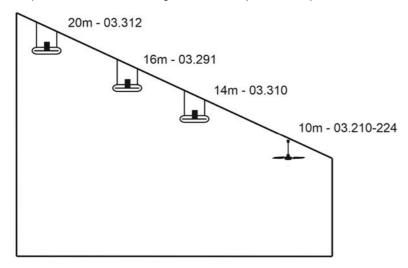


Additional measure for workplaces near the hall gate: Create a barrier against the entry of cold air. The fan runs activated by a gate switch as long as the hall gate is open.

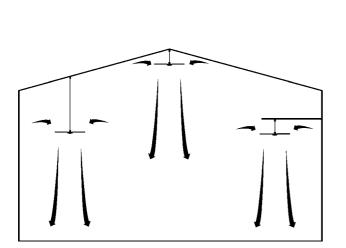
Industrial ceiling fans for destratification

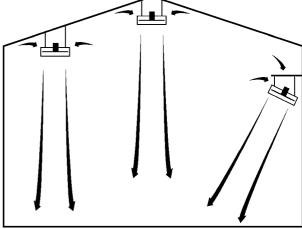
Height of the hall

The performance of the ceiling fans is about (without temperature stratification)



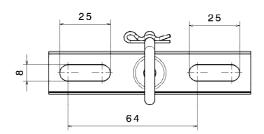
A complete destratification from top to ground is possible in higher halls, if you install the fans at two levels. Just use the local conditions. If the installation at different levels is not possible (e.g. because of a high-bay warehouse), you can eventually install the fan 03.291 at the side wall in slant position (Img 10).





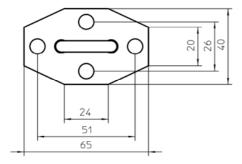
Industrial ceiling fans for destratification

Planning for mounting the devices



Models 03.210 - 03.260

You'll find enclosed to the fans one ceiling j-hook with safety pin (Img. 11). To mount the extra safety wire with the noose at the ending, you'll need a suitable fixation for the kind of ceiling.



Models 03.291, 03.293, 03.310 und 03.312:

You'll find enclosed to the fans 3 ceiling j-hooks with safety pin and 3 chains with 1m length.

The ceiling j-hooks are installed preferably at the ceiling in the corners of a triangle whose sides are 120cm till 150cm long. Alternatively you can choose the three fastening points at a straight line with a distance of 80-100cm

Main switch of the ceiling fan area

The activation of the whole fan area can be realized via an own main switch, via the main switch of the heating system and/or via time switch.

Control of the fans

The temperature difference will be balanced a short period after switching on the fans. You should therefore switch the fans completely off in order to reduce power wastage and air movement. You can use the following solutions:

- Controller recirculation hot air
- Coupling with the blower of the warm air heater
- Interval switch

Controller: Controller recirculation hot air



The controller recirculation hot air for an appropriate control of the fans. The device records the temperature near the floor and the ceiling with two temperature sensors in order to switch on or off the recirculation equipment (speed controller and fans).

If the temperature difference goes higher, the relay switches the ceiling fans on. The switch off temperature can be defined separately. The throw distance of the air is declining with the force of the air stratification. It is therefore recommendable to switch on the fans before the temperature difference is too big. A reasonable modulation could be: e.g. a temperature difference of 3 degrees for switching on and 2 degrees for switching off.

The positioning of the sensors and the testing of the adjustment in practice in decisive for a maximum reduction of the heating costs while having the lowest possible power consumption. It is important that the sensors record the average temperature. The sensors should not be

Industrial ceiling fans for destratification

installed near to perturbations as for example gates, windows, water lines as well as strong air circulations. It is possible to extend the maximum amperage of 4A by an electric contactor.

Control: Run the fans together with the air heater

In this case, the fans will rotate automatically during the heating cycle. You can use this kind of control only or in combination it with the controller recirculation hot air.

Controller: Interval switch



The interval switch is a useful and cost-efficient solution for switching automatically the working and break time of the fans. The manually on/off switching by the staff is no more necessary.

The working time and break time can be defined between 3 and 60 minutes. The two setting potentiometers can be adjusted comfortably and directly by hand. The housing is a surface mounted IP55-DIN rail-box (EN 50022). The enclosure has additional space for e.g. main switch, weekly timer or switch for permanent operation.

The maximum amperage of the interval switch is 8A and it is extendable by an electric contactor.

Regulation of the air flow



<u>Speed controller, stepless</u>

You can regulate the air flow with the following speed controller in such a way that you reach the occupied area without any potentially undesirable airflows. Especially next to standing working spaces it is necessary to regulate stepless the speed. The installation of the fans in close proximity to sitting working places must be prevented.

You should control the fans separately if you have one of the following cases:

- Areas of the room are used differently (construction, storage, customer area...)
- Different levels of mounting for the fans
- Different kind of fans

The speed controller is equiped with an internal trimpot to adjust the minimum speed. It is recommended to connect the stepless speed controller near the maximum of the allowed amperage (e.g. 4A fans with a 5A speed controller), especially on lower speed, stepless regulators can create as a matter of principle a slight humming sound.

Number of ceiling fans per speed controller

	03.210-260	03.284-285	03.291-293
03.403 Speed controller, stepless, 0,3 - 1,5A	1-4	1-2	1
03.404 Speed controller, stepless, 0,8 - 3,0A	3-8	2-4	1-2
03.405 Speed controller, stepless, 1,3 - 5,0A	4-12	2-7	2-4
03.406 Speed controller, stepless, 2,6 - 10A	8-24	3-14	3-8

Industrial ceiling fans for destratification



Speed controller, transformer regulator, 5-steps

As a matter of principle, stepless regulators can create a slight humming sound especially on lower speed. Regulators based on transformer are not concerned and regulate the fans extra silent.

Another advantage is the fact that you do not need to consider a minimum load. You

Number of ceiling fans per speed controller

-	03.210-260	03.284-285	03.291-293	03.310	03.312
03.423 Speed controller, 5-steps, 2,2A	1- 5	1-3	1	1	1
03.425 Speed controller, 5-steps, 5,0A	1-10	1-7	1-4	1-4	1-3
03.426 Speed controller, 5-steps, 7.5A	1-21	1-10	1-6	1-6	1-4

Interruption per door contactor

You can keep the warm air better inside the building, when you switch off the fans during the short period of open hall doors.

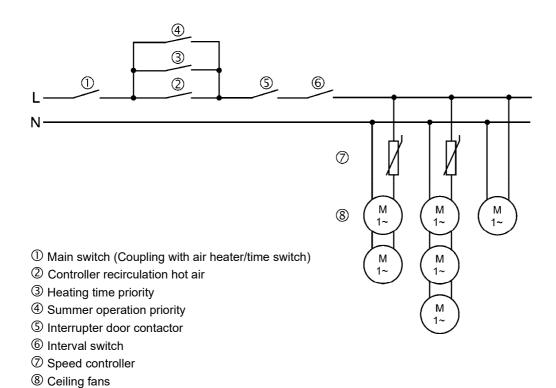
Summer operation

You can use the ceiling fans without any changes on the installation also in summer in order to refresh the air. In halls and high room is it also recommended to have an air flow from above to below. Any changes of the running direction or on the position of the blades is therefore not necessary and would not make sense. During the summer period, it is possible to bridge the controller recirculation hot air with a customary switch (take it out of operation). The speed will be regulated with the speed controller.

The above notes concerning the amount of fans are valid for a winter operation while at the same time using them in summer. If you plan to use them primarily in summer, we would be happy to draft you a proposal.

Industrial ceiling fans for destratification

Connection scheme



Cabling

The drawing shows some main parts only.



Subject to alterations 01/2022 © Fenne KG, Stemwede

Industrial ceiling fans for destratification



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Industrial ceilir	ng fans			
	03.210	Industrial ceiling fan - white - height 69cm	Diameter 142cm, height 69cm, metal, 75W, 0,35A, 300rpm, performance max. 10m, safety screw connections, safety steel wire, color white	
	03.211	Industrial ceiling fan - black - height 69cm	Diameter 142cm, height 69cm, metal, 75W, 0,35A, 300rpm, performance max. 10m, safety screw connections, safety steel wire, color black	
	03.214	Industrial ceiling fan - height 44cm	Diameter 142cm, height 44cm, metal, 75W, 0,35A, 300rpm, performance max. 10m, safety screw connections, safety steel wire, color white	
	03.222	Industrial ceiling fan - IP54 - height 69cm	Diameter 142cm, height 69cm, metal, 75W, 0,35A, 300rpm, performance max. 10m, safety screw connections, safety steel wire, color white splash water protection IP54, stainless steel bearing	
	03.224	Industrial ceiling fan - IP54 - height 44cm	Diameter 142cm, height 44cm, metal, 75W, 0,35A, 300rpm, performance max. 10m, safety screw connections, safety steel wire, color white splash water protection IP54, stainless steel bearing	
	03.240	Industrial ceiling fan - HVLS - diameter 273cm	Diameter 273cm, height 70cm, 100W, 40-88rpm, performance max. 10m, massive all-metal construction, 6 cavity profile wing, 5-level remote control, forward and reverse run, safety steel wire, color metallic matte	
	03.260	ceiling fan - pipe clamp	Diameter 95cm, height 42cm, metal, 65W, 0,3A, 340rpm, safety screw connections, safety steel wire, color white, suspension for tube 55-60mm, certificate for tilt position and increased ambient temperatures	



Industrial circu	lation f	ans		
	03.280	Industrial circulation fans - wall / ceiling - IP54 - 69cm	Grid diameter 69cm, 250W, 1,1A, 2-step speed control, installation on wall/ceiling/internals, 3-D-orientation, splash water protection IP54, completely assembled except the hanging parts	
	03.282	Industrial circulation fans - IP54 - oscillation - 81cm	Grid diameter 81cm, 150W, installation on wall/internals, oscillation, highly energy efficient, anti-lock, 4-step wall switch, splash water protection IP54, flat packed in two boxes	
	03.283	Industrial circulation fans - IP54 - oscillation - 71cm	Grid diameter 71cm, 140W, installation on wall/internals, oscillation, highly energy efficient, anti-lock, 4-step wall switch, splash water protection IP54, flat packed in 2 cartons	
	03.284	Industrial circulation fans - 56cm - oscillation - as 03.285 - pre-assembled	Grid diameter 56cm, 150W, 0,7A, installation on wall/tube/internals, 3-step speed control, oscillation, color black, single packed: completely assembled except the hanging parts, accessories: cross connector for tubes	
	03.285	Industrial circulation fans - 56cm - oscillation - as 03.284 - flat packed	Grid diameter 56cm, 150W, 0,7A, installation on wall/tube/internals, 3-step speed control, oscillation, color black, blades, guard and wall mounting packed seperately, accessories: cross connector for tubes	
	03.291	Industrial circulation fans - as 03.293 - completely assembled	Grid diameter 81cm, height 34cm, vertical throw 16m, 260W, 1,1A, 1260rpm, 3-step speed control, ceiling mounting material included, operation in any position, color black, single packed and completely assembled	
	03.293	Industrial circulation fans - as 03.291 - flat packed	Grid diameter 81cm, height 34cm, vertical throw 16m, 260W, 1,1A, 1260 rpm, 3-step speed control, ceiling mounting material included, operation in any position, color black, blades, guard and wall mounting packed seperately	



Industrial circu	Industrial circulation fans			
	03.310	Industrial circulation fans - IP54 - completely assembled	Grid diameter 69cm, height 20cm, vertical throw 14m, 250W, 1,1A, 1350rpm, 2-step speed control, ceiling mounting material included, operation in any position, black, single packed and completely assembled	
	03.312	Industrial circulation fans - IP54 - completely assembled	Grid diameter 84cm, height 26cm, vertical throw 20m, 280W, 1,3A, 1350rpm, 2-step speed control, ceiling mounting material included, operation in any position, black, single packed and completely assembled	

Speed controller, stepless				
	03.403 03.404 03.405 03.406	Speed controller- stepless - manually	Illuminated main switch, minimum speed configurable, motor-friendly start-up phase configurable, surface-mounted, IP54 Suitable for fans 03.210-03.222, 03.260, 03.284-03.293 0,3- 1,5 A 0,8- 3,0 A 1,3- 5,0 A 2,6-10,0 A	
	03.413 03.414 03.415 03.416	Speed controller - stepless - 0-10V-input	As before, but with 0-10V input for remote control. Without manual operation. 0,3- 1,5 A 0,8- 3,0 A 1,5- 6,0 A 2,6-10,0 A	

Speed controller, transformer regulator, 5-stufig						
	03.423 03.425 03.426	Speed controller - transformer regulator - 5-steps - manually	Manual 5-step control as well as ON/OFF switch with indicator light, output voltage and order is configurable, surface-mounted, IP54 Suitable for fans 03.210-03.222, 03.260, 03.280, 03.284-03.312 2,2 A 5,0 A 7,5 A			



More controls					
· 20	03.431	Controller recirculation hot air - 2 sensors - 4,0 A	Control for industrial ceiling fans for hall heating, display for temperatures and error messages, two temperature sensors included, IP54, 4A, amperage extension with a customary contactor		
	03.434	Temperature control - transformer regulator - 1 sensor - 5,0 A	Temperature control for summer ventilation, 5,0 A, transformer regulator, automatically depending on the temperature or manually in 5 steps, voltage configurable, 5,5kg, surface-mounted, IP54, 1m cable with temperature sensor Pt500		
	03.436	Interval switch - 8,0 A	Interval switch for ventilation and drying applications, the working time and break time can be defined between 3 and 60 minutes, surface-mounted, IP55-rail housing, 8 A		



Accessories				
	03.444	Ceiling hook Special shape	Ceiling hook for ceiling fans 03.210-03.224. Special shape for holding clips sloping straps.	
	03.450 03.451 03.452	Holding clips M6	Holding clips, grub screw M6x10, maximum load 45 kg Clamping range 3- 8 mm Clamping range 8-14 mm Clamping range 14-20 mm	
	03.453 03.454 03.455	Holding clips Eyelet	Holding clips, eyelet 6,5 mm, maximun load 90 kg Clamping range 3- 8 mm Clamping range 8-14 mm Clamping range 14-20 mm	
	03.494	Swivel arm	Swivel arm, arm length 0,75 - 1,10m, red, installation on tube 40-50mm or installation on wall, weight 9,5kg, maximum load 200kg	
	03.495	Cross connector for tubes	Cross connector 2-inch x 3/4-inch, galvanized, M10, with nuts, 360g for 03.284 / 03.285 at a tube 40-55mm	
	03.497	Attachment for motor	Security chain for additional security on the fans 03.280 to 03.285, consisting of chain 0,8m, for 03.285, eye bolt, chain and connector(eyelet), 2 carabiners and wall plate	